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Title of the Invention

DESIGN METHOD AND SYSTEM FOR
SEMICONDUCTOR INTEGRATED CIRCUITS

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- 1 -

DESIGN METHOD AND SYSTEM FOR SEMICONDUCTOR INTEGRATED
CIRCUITS

BACKGROUND OF THE INVENTION

The invention relates to a design method and a design system for semiconductor integrated circuits, and particularly relates to a design method and a 5 design system for semiconductor integrated circuits permitting realization of a minimum machine cycle while minimizing the number of man-hours and the amount of changes of physical design and modifications of packaging design.

As a prior art pertaining to a method for adjusting the clock timing of flip-flops to reduce machine cycles, for example, a technology is known which is described in A. TAKAHASHI AND Y. KAJITANI, "PERFORMANCE AND RELIABILITY DRIVEN CLOCK SCHEDULING OF 10 SEQUENTIAL LOGIC CIRCUITS," IN PROC. ASP-DAC '97, PP. 15 37 to 42, 1997. In this first prior art, when flip-flop-to-flip-flop signal propagation delay time (hereinafter, referred to as a path delay) is given, timing of a clock signal inputting to each flip-flop 20 can be changed within the range in which the timing can be changed by using signal propagation in the flip-flop-to-flip-flop signal propagation path (hereinafter, referred to as a path), thereby enabling the clock period to be made shorter than the maximum value of the

signal delay time of the path.

Also, as a prior art pertaining to a method of adjusting clock timing of flip-flops, there is known a technology reported by "Schedule-Clock-Tree Routing 5 for Semi-Synchronous Circuits" (PP. 54 to 61) in "CAD21 result report of the fiscal year 1998" (TOKYO Institute of Technology CAD21 Research Body), for example. In this second prior art, with respect to the algorithm of so-called ZERO-SKEW CLOCK-TREE ROUTING, when a difference 10 of clock timing exists between two flip-flops, cost is defined as the length of detour wiring needed for adjusting the delay difference and an increment in wiring length by connecting a flip-flop that is at remote distance but has a small difference of clock 15 timing. Then, two flip-flops making this cost minimum are coupled. Herein, in the algorithm of ZERO-SKEW CLOCK-TREE ROUTING, two flip-flops located at the shortest distance are coupled, and then connected to a clock source pin that is at the distance shortest from 20 a set of midpoints between the coupled flip-flops.

SUMMARY OF THE INVENTION

When the prior arts described above are used to speed up semiconductor integrated circuits, there have been problems described below.

25 First, a first problem is in that the number of man-hours in design becomes large. That is, in the first prior art described above, when path delays are

given, clock timing of each flip-flop is adjusted such that, even if a clock period is made shorter than the maximum path delay, a signal can be grabbed. At this time, the limitation of the clock period is determined 5 by a closed loop having the largest ratio among the ratios of the total signal propagation delay time in closed loops consisting of a plurality of paths to the number of cycles required for data transmission along the closed loops. When such a prior art is used to 10 speed up a given circuit, the design is performed in such a manner that first, assuming the given circuit to be a synchronous circuit, the design is proceeded until individual path delays become near a target machine cycle, and thereafter, assuming that the given circuit 15 is a semi-synchronous circuit, the clock timing of each flip-flop is adjusted to minimize the clock period. Then, if the determined clock period is larger than the target machine cycle, a design change is performed so as to reduce delay time of a path on the closed loop 20 that has determined the clock period. These are repeated until the clock period reaches the target machine cycle.

For this reason, the first prior art described above must take measures against each of the 25 paths on the closed loop that have determined the clock period, one-by-one. Thus, this prior art has a problem that it requires very much time to reach the target machine cycle and the very large number of man-hours

for packaging design.

Also, when the first prior art described above assumes the given circuit to be a synchronous circuit and is bringing individual path delays near to 5 the target machine cycle, it more rapidly reaches convergence by taking measures against more paths.

However, this leads to the result that when the first prior art assumes that the given circuit is a semi-synchronous circuit, it may find many paths for which 10 design changes to reduce delay time have been unnecessary. Thus, the first prior art has a problem that it requires an increased number of man-hours in design needed for changes of physical design such as reduction of logic stages and reduction of the number of fan-outs 15 on the paths with respect to the many paths or for modifications in packaging design such as modifications of cell layouts and wiring patterns.

A second problem is the following problems concerning the method of adjusting clock timing of 20 flip-flops.

(1) When a difference of clock timing exists between two flip-flops, the second prior art described above provides detour wiring for adjusting the delay difference, but a fluctuation portion of delay caused 25 by the detour wiring is different depending on the distance from a clock source pin to the detour wiring. Therefore, in the method of performing processing in a bottom-up manner as the prior art, there is a problem

that, at the point when the clock tree wiring is completed and connections have been performed to the clock source pin, if the detour wiring exists midway, the delay adjustment value of the estimated detour 5 wiring may be changed. This change becomes larger as the number of flip-flops increases and the wiring length of clock signals becomes longer.

(2) Since the second prior art described above makes a connection from the clock source pin to the 10 midpoint between the flip-flops with one signal wiring, the length of the signal wiring becomes very long and therefore the delay value also becomes large. Also, the fluctuation portion of delay resulting from the micromaching accuracy of wiring width in semiconductor 15 integrated circuits becomes large according to the wiring length, thus making it difficult to design high-speed semiconductor integrated circuits.

(3) On the other hand, in order to shorten the wiring length to the clock source pin, it is easily 20 considered to divide a semiconductor integrated circuit into a plurality of areas. However, in this case, although it is possible to match clock timing among flip-flops in an area, delay values (hereinafter, referred to as clock delay) from the clock source pin 25 to flip-flops are different in each area due to the different numbers of flip-flops and the required degrees of variations of clock timing among the areas.

(4) Further, if another signal wiring passes

through a wiring channel adjacent to a wiring pattern, parallel-wiring capacitance is created between both lines of wiring to increase delay. Then, as the wiring length from a clock source pin to the midpoint of flip-flops becomes longer, the parallel-wiring capacitance also becomes larger, thus increasing the delay values. Also, the existence of local crowding density of wiring lines causes differences in the timing of a clock reaching to each flip-flop.

10 The second prior art described above has a problem of causing large errors from the target clock timing of adjusting because the prior art has the above described problems with respect to the method of adjusting clock timing of flip-flops.

15 The object of the present invention is to resolve the above problems of prior arts and to provide a design method and a design system of semiconductor integrated circuits, which permit realization of a minimum machine cycle while minimizing the number of 20 man-hours and the amount of materials needed for changes of physical design and modifications of packaging design in semiconductor integrated circuits.

According to the present invention, the above described object can be achieved by a design method of 25 a semiconductor integrated circuit, dividing a chip of a semiconductor integrated circuit into a number of areas and thus providing a plurality of clock pins for each of the areas, performing the distribution of a

clock signal from a clock source pin to each of the areas in a transmission form that is of high-speed and resistant to noise or the like, and performing adjustment of clock timing for each flip-flop in the semiconductor integrated circuit such that flip-flop-to-flip-flop data transmission can be performed in a target machine cycle, wherein, as methods of adjusting timing of the clock signal inputting to the above described flip-flop, a plurality of methods having different 5 adjustable ranges are used, and the flip-flops are grouped for each clock timing required by each flip-flop in the above described area, and the above described grouped flip-flops are adjusted in clock timing in accordance with requirement of each flip-flop 10 and connected to separate clock pins.

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Also, the above described object can be attained by providing the above described obtained clock timing of each flip-flop, and, according to maximum delay time, minimum delay time and the target 20 machine cycle which are required for data transmission along each flip-flop-to-flip-flop signal propagation path, extracting a closed loop consisting of a plurality of signal propagation paths, and, with respect to each flip-flop on said closed loop, selecting 25 a clock timing of each flip-flop from among clock timing that each flip-flop can adopt such that data transmission can be performed target machine cycle and cycle number required for data transmission along the

100-200-300-400-500-600-700-800-900

above described closed loop.

Also, the above described object can be attained by, only when the required clock timing is out of the selecting range and when data transmission is 5 impossible in the target machine cycle, listing the flip-flop-to-flip-flop signal propagation path concerned or a closed loop including the path and taking measures in physical design and packaging design.

10 Other objects, features and advantages of the invention will become apparent from the following description of the embodiments of the invention taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

15 Fig. 1 is a diagram illustrating an example of a basic structure of a distributing circuit of clock signals in semiconductor integrated circuits to which the present invention is applied;

Figs. 2A to 2D are diagrams illustrating 20 examples of methods of delaying a clock timing of flip-flops;

Figs. 3A to 3B are diagrams illustrating further other examples of methods of delaying the 25 clock-timing of the flip-flops;

Figs. 4A to 4C are diagrams illustrating examples of methods of making the clock timing of the flip-flops earlier;

Figs. 5A to 5B are diagrams showing adjustable ranges of the clock timing in case of applying the clock-adjusting methods shown in Fig. 2 to 4 to the distributing circuit of clock signals shown in Fig. 1;

5 Fig. 6 is a flow chart illustrating processing operations in a method of designing semiconductor integrated circuits according to one embodiment of the present invention; and

10 Fig. 7 is a flow chart illustrating the processing operations for adjusting clock delay of each flip-flop at minimum cost.

DETAILED DESCRIPTION OF THE EMBODIMENTS

Hereinafter, one embodiment of the method of designing semiconductor integrated circuits according 15 to the present invention will be described in detail with reference to the drawings.

As shown in Fig. 1, a semiconductor integrated circuit to which the present invention is applied is configured such that the semiconductor chip 20 is divided into a number of clock-fed areas 102 by a vertical or horizontal or both area-dividing lines 101. Although Fig. 1 shows an example of the chip divided into four clock-fed areas, the number of clock-fed areas can be arbitrary. Then, clock signals are 25 distributed from a clock source pin 103 provided at one given point on the semiconductor chip into each of the clock-fed areas. Delays from the clock source pin 103

to final stage clock amplifiers 107 in each clock-fed area 102 are set to be fastest and to enable a signal to reach to all final stage clock amplifiers 107 at the same time.

5 For this reason, the distributing circuit of clock signals shown in the drawing is provided with junction amplifiers 106 in the course of wiring, and is provided with wide wiring 104 used as wiring between clock amplifiers to reduce delay caused by wiring
10 resistance and to reduce a fluctuation portion of delay resulting from micro-machining accuracy. Further, in order to suppress an increase in parallel-wiring capacitance caused by another signal wiring passing through an adjacent wiring channel, the adjacent wiring
15 channel is given a shield 105 as required. Each clock-fed area 102 is provided with one or more than one clock pin according to the size of the area. Then, a plurality of flip-flops 108 existing in the areas are grouped such that the flip-flops 108 may be arranged to
20 have a uniform wiring length and then flip-flops resultantly located near to each other may be gathered together as a group, and are thus connected to clock final stage amplifiers 107. The providing of a plurality of clock pins permits adjusting of delay even
25 in the case where flip-flops requiring different clock timing exist in the same area, and can further absorb variations in the number of flip-flops among the areas.

Next, referring to Figs. 2A to 2D and Figs.

3A to 3B, methods of increasing clock delay, i.e. delaying will be described.

In the example shown in Fig. 2A, wiring from a final stage clock amplifier to a flip-flop is carried out as detour wiring 201 to adjust delay according to its wiring length. In the example shown in Fig. 2B, a delay element 202 is inserted in between a final stage clock amplifier and a flip-flop to adjust delay using this delay element 202. In the example shown in Fig. 2C, when a large number of flip-flops require a large clock delay, the number of flip-flops included in one group is made large and thus a connection between a final stage clock amplifier and the plurality of flip-flops are made through a network 203 having many fan-outs. Thus, in this example, delay is adjusted not only by increasing wiring length but also by increasing pin capacitance of the clock input pins of the flip-flops. In the example shown in Fig. 2D, a final stage clock amplifier is configured as a delay type of final stage amplifier 204 causing large delay so as to adjust delay. In the example shown in Fig. 3A, a clock signal is fed from a final stage amplifier 301 of an adjacent clock-fed area so as to extend the wiring length, thereby adjusting delay. Also, in the example shown in Fig. 3B, a network from a final stage clock amplifier to a flip-flop is carried out as a detour wiring 201 and also has the delay element 202 inserted therein, thereby adjusting delay with the wiring length and the

delay element 202.

Next, referring to Figs. 4A to 4C, methods of decreasing clock delay, i.e. speeding up clocks will be described.

5 In the example shown in Fig. 4A, the clock-feeding to flip-flops in a clock-fed area is performed not from a final stage amplifier but from a junction amplifier one stage before the final stage, thereby making delay smaller than clock-feeding from a final
10 stage amplifier. In the example shown in Fig. 4B, an inverting circuit 402 is inserted in between a final stage clock amplifier and a flip-flop to invert a clock signal, and thus the clock is sped up by a width of one clock pulse. Also, in the example shown in Fig. 4C,
15 clock final stage amplifiers in the whole clock-fed areas have been in advance made to be of large delay and only a given final stage amplifier in a given clock-fed area is replaced with a amplifier 404 causing small delay, thereby decreasing clock delay as compared
20 with that of the other areas.

Next, referring to Figs. 5A to 5B, when the clock-adjusting methods described with reference to Figs. 2A to 4C are applied to the distributing circuit of a clock signal shown in Fig. 1, the adjustable ranges of clock delay, that is, the adjustable ranges
25 of clock timing will be described.

Fig. 5A shows the adjustable ranges of clock delay corresponding to each of the methods of increas-

ing clock delay described with reference to Figs. 2A to 2D and Figs. 3A to 3B. Therein, the adjustable ranges are within the ranges indicated by arrows, which are shown relative to clock delay in a conventional feeding 5 method denoted as reference numeral 500. In Fig. 5A, reference numeral 501 denotes an adjustable range by the method shown in Fig. 2A, and the adjustable range can be controlled by changing a limit to the length of detour wiring. Reference numeral 502 denotes an 10 adjustable range by the method shown in Fig. 2B, and clock delay can be controlled by discretely delaying a clock according to the number of delay elements. Reference numeral 503 denotes an adjustable range by the method shown in Fig. 2C, and clock delay can be 15 controlled by discretely delaying a clock according to the number of flip-flops. Reference numeral 504 denotes an adjustable range by the method shown in Fig. 2D, and clock delay can be controlled by discretely delaying a clock by providing a plurality of kinds of 20 final stage amplifiers which are different in time to delay the clock. Reference numeral 505 denotes an adjustable range by the method shown in Fig. 3A, and a time length of clock delay is determined by changing the size of a clock-fed area and the selecting an 25 adjacent area.

In the methods of adjusting clock timing by controlling clock delay as described above, a plurality of kinds of adjusting methods can be combined to be

applied to one flip-flop, thereby permitting expansion of the adjustable ranges of clock delay and also permitting the continuous controlling of the range which has been only discretely controllable. Reference 5 numeral 506 denotes an adjustable range by the method shown in Fig. 3B and described with reference to it, in which the methods shown in Fig. 2A and Fig. 2B are combined. Reference numeral 506-1 denotes an adjustable range of clock delay in case of inserting a delay 10 element of one stage and providing detour wiring, reference numerals 506-2 and 506-3 denote adjustable ranges in case of inserting delay elements of two stages and providing detour wiring and in case of inserting delay elements of three stages and providing 15 detour wiring, respectively.

Also, Fig. 5B shows the adjustable ranges of clock delay corresponding to each of the methods of decreasing clock delay described with reference to Figs. 4A to 4B. Therein, the adjustable ranges are 20 within the ranges indicated by arrows, which are shown relative to clock delay in a conventional clock-feeding method denoted as reference numeral 510. In Fig. 5B, reference numeral 511 denotes an adjustable range by the method shown in Fig. 4A. Reference numeral 512 25 denotes an adjustable range by the method shown in Fig. 4B, which is equivalent to inputting of another clock signal having a phase difference of one clock pulse width. Reference numeral 513 denotes an adjustable

range by the method shown in Fig. 4C, in which the time length of clock delay can be discretely controlled by providing a plurality of kinds of final stage amplifiers that are different in time to delay a clock.

5 Fig. 6 is a flow chart illustrating processing operations in the design method of semiconductor integrated circuits according to one embodiment of the present invention. Hereinafter, this flow chart will be described. The processing flow described here shows
10 an example of processing operations in a design method of minimizing design modification for higher-speed operation, wherein physical design and packaging design of semiconductor integrated circuits are performed by using a plurality of clock-delay-adjusting methods as
15 described with reference to Figs. 2A to 2D to Figs. 4A to 4C for the distributing circuit of a clock signal as shown in Fig. 1. As input data for carrying out this processing, there are provided: an information file 601 including layout position information of cells,
20 terminal-to-terminal connection relation information of cells, and wiring pattern information, an information file 602 including clock delay designation information with respect to flip-flops having clock delay determined already or not to be shifted, an information file
25 603 including delay calculation information for calculating delay of paths, an information file 604 including clock-delay-adjusting methods, fluctuation values of clock delay by the methods, and clock-delay-

adjusting costs for adjusting clock delay, and target machine cycles (MC) 605.s

(1) First, the above various kinds of information files 601 to 605 provided as input data are input, and 5 then maximum delay time (DMAX) and minimum delay time (DMIN) required for data transmission along all flip-flop-to-flip-flop paths are determined (steps 610 and 611).

10 (2) An adjustable range of clock delay is determined from both the input clock delay designation information 602 and the clock-delay-adjusting methods, included in the information file 604, capable of being adopted by each flip-flop (step 612).

15 (3) Next, one path is selected, and a closed loop returning from the end point flip-flop of the selected path to its starting point flip-flop is extracted, and then a total delay (DLY) of delay in each path in the closed loop and a cycle number (CYC) required for data transmission along the closed loop are determined 20 (steps 613 to 615).

(4) It is judged whether or not the data transmission along the closed loop extracted in step 614 is possible in the target machine cycle or not. This judgement is performed in such a manner that the 25 product of the target machine cycle MC 605 input and the cycle number CYC required for the data transmission along the closed loop, determined in step 615, may be compared with the total delay DLY of delay in each path

in the closed loop determined in step 615. That is, when $DLY > MC \times CYC$ is held, NG is judged (step 616).

(5) If the judgement of step 616 is NG, the information of the paths in the closed loop is displayed. Then, based on this information displayed, designers perform changes of cells and changes of connection relations of pins as logic modifications, or moves of layout positions of cells and modifications of wiring patterns as modifications of packaging results, and thus feed back the results to the information file 601.

(6) When the judgement of step 616 is OK, a clock-delay-adjusting range is set to each path, which permits data transmission to each flip-flop so as to satisfy the constraints shown in the following:

$$MC \times CYC \text{ (PATH)} - CLK \text{ (S.FF)} \text{ MAX} + CLK \text{ (E.FF)}$$

$$\text{MIN} > DMAX$$

$$MC \times (CYC \text{ (PATH)} - 1) - CLK \text{ (S.FF)} \text{ MIN} + CLK \text{ (E.FF)} \text{ MAX} < DMIN,$$

wherein $CYC \text{ (PATH)}$ is the cycle number required for data transmission along the path concerned,

$CLK \text{ (S.FF)} \text{ MIN}$ and $CLK \text{ (S.FF)} \text{ MAX}$ are the clock-delay-adjusting ranges of the starting point flip-flop, and

$CLK \text{ (E.FF)} \text{ MIN}$ and $CLK \text{ (E.FF)} \text{ MAX}$ are the clock-delay-adjusting ranges of the end point flip-flop.

The clock-delay-adjusting range of each flip-flop is set to satisfy the constraints described above and to be within the clock delay adjustable range of each flip-flop determined in step 612. However, the 5 clock-delay-adjusting range of a flip-flop of which clock delay is designated should be set within the designated range (step 619).

(7) Whether data transmission is possible in the target machine cycle or not is judged based on the 10 constraints of the clock delay adjustable range of each flip-flop, and, if impossible, the processing of steps 617 and 618 described above is performed (step 620).

(8) If data transmission in the target machine cycle is possible in the judgement of step 620, it is 15 checked whether a not-yet-set path remains or not. If a not-yet-set path remains, the process selects a next path and returns to the processing of the step 614, and repeats the processes of step 614 and later (steps 621 and 622).

20 (9) If the setting of clock delay has been completed for all paths in the check of step 621, the clock-delay-adjusting ranges set to each flip-flop are output to the clock delay setting information file 631 and processing is completed (step 630).

25 Then, after completion of these processes, the embodiment of the present invention gradually decreases the time of one period of the target machine cycle 605 and again repeats the processes from step

610, thereby permitting determination of a feasible minimum machine cycle.

Fig. 7 is a flow chart illustrating process-
ing operations for adjusting the clock delay of each
5 flip-flop at minimum cost, and this will be described
hereinafter. The example described here is an example
permitting the realizing of clock delay set to each
flip-flop at minimum cost, wherein physical design and
packaging design of semiconductor integrated circuits
10 are performed by using a plurality of clock-delay-
adjusting methods as described with reference to Figs.
2 to 4 for the distributing circuit of a clock signal
as shown in Fig. 1. Then, as input data for carrying
out this processing, the following are provided: the
15 information file 601 including layout position infor-
mation of cells, terminal-to-terminal connection
relation information of cells, and wiring pattern
information, the information file 604 including clock-
delay-adjusting methods, fluctuation values of clock
20 delay by the methods, and clock-delay-adjusting cost
for adjusting, the target machine cycles (MC) 605,
which have been also used in the processing of Fig. 6,
and the clock delay setting information file 631
created in the processing of Fig. 6.

25 (1) First, the data of the above various kinds of
information files 601, 604, 605, and 631 provided as
data are input, all flip-flops are divided among the
clock-fed areas, and one clock-fed area is selected

(steps 710 to 712).

(2) All possible combination cases of clock-delay-adjusting methods capable of realizing the clock-delay-adjusting ranges set to all flip-flops in the area are listed up, and groups of flip-flops are created in the order in which the clock-delay-adjusting range of the flip-flops can be realized by clock-delay-adjusting method realizable at minimum cost, and the clock-delay-adjusting method of those flip-flops is determined. At this time, a limit to wiring length are provided for the methods of adjusting clock timing by extending wiring length, and then the methods of using wiring lengths longer than the limit are not adopted (steps 713 to 715).

(3) If the setting range of a selected flip-flop is not less than the adjusting range of the determined clock-delay-adjusting method, the required clock delay can not be realized by one clock-delay-adjusting method, and thus the combination of the determined method with a plurality of clock-delay-adjusting methods is necessary. Therefore, a difference between the setting range of the selected flip-flop and the adjustable range of the selected adjusting method is updated as the setting range of the flip-flop, and further the possibility of realization by a next clock-delay-adjusting method is checked (steps 715 to 717).

(4) It is checked whether or not all flip-flops in the clock-fed area have adjusted clock delay into

their setting ranges. If not adjusted, the clock-delay-adjusting method of the second smallest cost is selected, and then the processes from the step 715 are repeated (steps 716 and 717).

5 (5) If the check of step 716 judges that the
adjusting of all the flip-flops in the clock-fed area
has been completed, it is checked whether the process-
ing of all the clock-fed areas has been finished or
not. If not yet finished, a next clock-fed area is
10 selected, and the processes of step 713 and later are
repeated (steps 718 and 719).

(6) If step 718 judges that the processing of all the clock-fed areas has been finished, according to the clock-delay-adjusting method determined, modifications
15 are performed by inserting and deleting of a delay element, replacing of a clock cell, changing of connection relation in a clock network, and detouring of clock wiring or the like as shown in Fig. 2 and Fig. 3, and the results are fed back to the information file
20 601 as input information (steps 720 and 721).

The embodiment of the present invention described above can perform physical design and packaging design premised on the adjusting of clock timing of flip-flops. In this case, among flip-flop-to-flip-flop paths exceeding target machine cycle, only the paths along which data transmission can not be performed in the target machine cycle by the adjustment of clock timing may be targeted for a design change for

reducing delay time of the paths. According to the embodiment of the present invention described above, this can minimize the number of man-hours required for a change of physical design including reduction of a 5 logic stage and reduction of fan-out number and a modification of packaging design including modification of a cell layout and a wiring pattern.

Also, since the embodiment of the present invention described above has a high degree of accuracy 10 of adjusting clock delay, it permits reliable realization of target clock timing, design without backing at hand, and more reliable assurance of operation on semiconductor integrated circuit chips manufactured.

Further, according to the embodiment of the 15 present invention described above, cost is defined as the number of clock gates and the amount of materials of clock wiring or the like, thereby permitting adjusting of clock timing that is fittest for a target manufacturing process of semiconductor integrated 20 circuits and is of minimum cost.

It should be further understood by those skilled in the art that the foregoing description has been made on embodiments of the invention and that various changes and modifications may be made in the 25 invention without departing from the spirit of the invention and the scope of the appended claims.